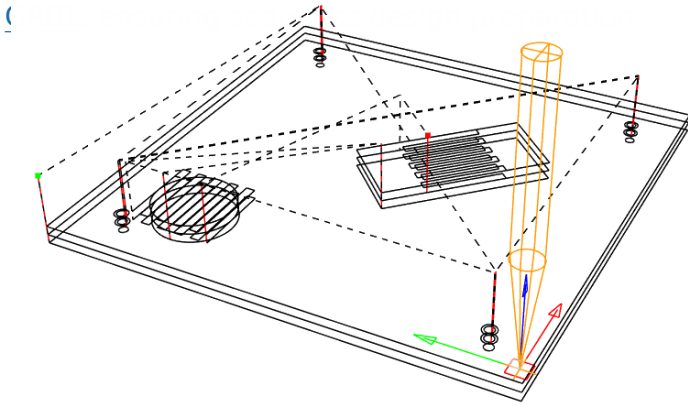


Introduction

MIDILLI G-Code Generator is a free and versatile command-line tool for creating [G-Codes](#) files to prepare box-shaped parts. It supports circular drill holes, rectangular cutouts, and precise dimensions in metric units. The generated G-code files are compatible with [CNC routers](#) supporting



Slightly changed version of the example project,

with screws, screw heads, recesses, and component rotations.

Derived from the in-house MIDILLI Tech Automation Suite, this tool is a simplified yet robust solution.

It is offered free for non-commercial use. You can find the full license details [here](#).

Warning: Operating CNC routers requires a safe environment to prevent exposure to dust, debris, and high-speed moving parts. Never place your hands near moving parts. Always ensure proper ventilation, wear safety goggles, and use hearing protection. Additionally, perform a simulation to ensure the final G-code does not attempt to drill or move into restricted and/or dangerous sections.

Please choose a topic from left to read.

Revision #4

Created 2025-11-07 10:12:30 UTC by MIDILLI

Updated 2025-12-15 17:13:22 UTC by MIDILLI